

We claim:

1. A chemical vapor reaction apparatus comprising:
 - a fluid input portion;
 - a vapor chamber, said vapor chamber fluidically coupled to said fluid input portion; and
 - a process chamber, said process chamber fluidically coupled by a first chemical vapor delivery line to said vapor chamber.
2. The chemical vapor reaction apparatus of claim 1 wherein said fluid input portion comprises one or more fluid withdrawal portions.
3. The chemical vapor reaction apparatus of claim 1 wherein said fluid input portion comprises one or more chemical reservoirs.
4. The chemical vapor reaction apparatus of claim 2 wherein said fluid withdrawal portion comprises a first syringe pump.
5. The chemical vapor reaction apparatus of claim 4 wherein said fluid withdrawal portion further comprises:
 - an input line coupled to said first syringe pump and adapted to receive fluid from a first chemical reservoir; and
 - a first isolating valve, said first isolating valve located to fluidically isolate said first chemical reservoir from said first syringe pump.

6. The chemical vapor reaction apparatus of claim 5 further comprising:
 - a first output line adapted to deliver fluid from said first syringe pump to said vapor chamber; and
 - a second isolating valve, said second isolating valve located to fluidically isolate said first syringe pump from said vapor chamber.
7. The chemical vapor reaction apparatus of claim 1 further comprising a vacuum inlet line, said vacuum inlet line fluidically coupled to said process chamber.
8. The chemical vapor reaction apparatus of claim 7 wherein said vacuum inlet line is fluidically coupled to said vapor chamber.
9. The chemical vapor reaction apparatus of claim 8 further comprising a vapor chamber heater.
10. The chemical vapor reaction apparatus of claim 8 further comprising a vapor chamber isolation valve, said vapor chamber isolation valve adapted to fluidically isolate said vapor chamber from said process oven.
11. The chemical vapor reaction apparatus of claim 10 further comprising a first limit switch, said first limit switch adapted to regulate the pressure in said vapor chamber.

12. A chemical vapor reaction apparatus comprising:
 - a vacuum chamber;
 - a vapor chamber, said vapor chamber fluidically coupled to said vacuum chamber, said vapor chamber fluidically isolatable from said vacuum chamber; and
 - a chemical delivery system, said chemical delivery system fluidically coupled to said vapor chamber, said chemical delivery system fluidically isolatable from said vapor chamber.
13. The chemical vapor reaction apparatus of claim 12, further comprising a gas delivery system, said gas delivery system fluidically coupled to said vacuum chamber, said gas delivery system fluidically isolatable from said vacuum chamber.
14. The chemical vapor reaction apparatus of claim 13, further comprising a vacuum delivery system, said vacuum delivery system fluidically coupled to said vacuum chamber.
15. The chemical vapor reaction apparatus of claim 14, wherein said vacuum system is fluidically coupled to said vapor chamber.
16. The chemical vapor reaction apparatus of claim 12 wherein said vapor chamber comprises a vapor chamber heater.

17. The chemical vapor reaction apparatus of claim 16 wherein said chemical delivery system is adapted to deliver a first amount of a first chemical to said vapor chamber.

18. The chemical vapor reaction apparatus of claim 17 wherein said chemical delivery system is adapted to deliver a second amount of a second chemical to said vapor chamber.

19. The chemical vapor reaction apparatus of claim 17 wherein said gas delivery system comprises a gas heating portion.

20. A process for coating of substrates comprising:

inserting a substrate into a process chamber;

supplying a first chemical to a heated vaporization chamber;

vaporizing said first chemical; and

supplying the vapor of said first chemical to a process chamber, thereby coating said substrate.

21. The process of claim 20 further wherein said supplying a first chemical comprises withdrawing said first chemical from a first chemical reservoir.

22. The process of claim 21 wherein said withdrawing said first chemical comprises withdrawing a specific volume of said first chemical from said first chemical reservoir.

23. The process of claim 21, wherein said first chemical reservoir is a chemical manufacturer's source bottle.
24. The process of claim 20 further comprising dehydrating a substrate.
25. The process of claim 24, wherein said dehydrating a substrate comprises:
 - inserting said substrate into said process chamber;
 - evacuating said chamber to a first pressure;
 - inputting a first gas into said process chamber.
26. The process of claim 25 wherein said first gas is an inert gas.
27. The process of claim 26 wherein said inert gas is nitrogen.
28. The process of claim 25 wherein said first gas is heated.
29. The process of claim 25 further comprising re-evacuating said process chamber subsequent to said inputting a first gas into said process chamber.
30. The process of claim 29 wherein said re-evacuating said process chamber evacuates said process chamber to a second pressure.

31. The process of claim 30 wherein said second pressure is lower than said first pressure.
32. The process of claim 20 further comprising:
 - supplying a second chemical to a heated vaporization chamber;
 - vaporizing said second chemical; and
 - supplying the vapor of said second chemical to said process chamber.
33. The process of claim 20 wherein said vaporizing said first chemical occurs in a first vaporization chamber.
34. The process of claim 33 wherein said vaporizing said first chemical comprises heating said first chemical.
35. The process of claim 33 wherein said vaporizing said first chemical comprises exposing said first chemical to reduced pressure.
36. The process of claim 34 wherein said vaporizing said first chemical further comprises exposing said first chemical to reduced pressure.
37. The process of claim 32 wherein said vaporizing said first chemical occurs in a first vaporization chamber.

38. The process of claim 37 wherein said vaporizing said second chemical occurs in said first vaporization chamber.

39. The process of claim 38 wherein said vaporizing said first chemical and said vaporizing said second chemical occur relatively simultaneously.

40. A process for the coating of a substrate comprising:

inserting a substrate into a process chamber;

dehydrating said substrate;

delivering a first amount of a first chemical to a vaporization chamber;

vaporizing said first chemical; and

delivering the vaporized first chemical into said process chamber, thereby coating said substrate.

41. The process of claim 40, wherein said substrate comprises glass.

42. The process of claim 40, wherein said first chemical comprises silane.

43. The process of claim 42 wherein said silane is an amino silane.

44. The process of claim 42 wherein said silane is an epoxy silane.

45. The process of claim 42 wherein said silane is a mercapto silane.

46. The process of claim 40 wherein said delivering a first amount of a first chemical to a vaporization chamber comprises:

withdrawing a first amount of a first chemical from a first chemical reservoir; and
delivering said first amount of a first chemical to said vaporization chamber.

47. The process of claim 46 wherein said chemical reservoir is a chemical source bottle.

48. The process of claim 46 further comprising replacing the lost volume of chemical in the first chemical reservoir with an inert gas.

49. The process of claim 48 wherein said inert gas is nitrogen.

50. The process of claim 46 wherein said withdrawing a first amount of a first chemical comprises withdrawing said first amount using a syringe pump.